

# PREFACE

---

*This technical guide is intended to assist in the maintenance and repair of SEIKO watches.*

*It outlines the characteristics of SEIKO movements, calibres and mechanisms ; presents the order of dis-assembly and reassembly ; and explains the major points to be observed in repairing each movement.*

*Please read the instructions carefully ; this is the essence to obtain the maximum advantage of the guide.*

*It is hoped that the guide will provide answers to all technical problems and questions.*

*It is also suggested the guide be used as a sales assistant.*

# INDEX

## Contents

This technical guide is intended to explain all technical data concerning the calibres of SEIKO watches, and to calibres assist in their repair.

*The data are classified as follows:*

<b>1) Items in common to all SEIKO watches</b> .....	(blue title-page)
<b>Diashock</b> .....	<b>1</b>
(shock resistant device)	
<b>Diafix</b> ..	<b>1</b>
(oil lubrication device)	
<b>Cleaning of parts</b> .....	<b>1-4</b>
<b>Oiling</b> .....	<b>1-6206A-2</b>
<b>2) Casing</b> .....	(green title-page)
<b>Table of water resistant case Nos.</b> .....	(green page)
<b>One-piece type</b> .....	<b>1-6</b>
<b>Screw type</b> .....	<b>1-20</b>
<b>Snap type</b> .....	<b>1-4</b>
<b>Square type</b> .....	<b>1-9</b>

3) *Explanation of representatative*

*calibres* .....(yellow title-page)

**List of Basic & Derivative Calibres**

in numerical order .....	1-2
1100A .....	1-3
1104A .....	1-8
17A .....	1-4
2202A .....	1-4
2205A .....	1-3
2206A .....	1-3
2406A .....	1-6
2517B .....	1-14
2706A .....	1-6
2906A .....	1-7
3703B .....	1(1-4), 2(1), 3(1-6), 4(1-6)
4006A .....	1-17
5206A .....	1-8
5606A .....	1-5
5619A .....	1-2
6106A .....	1-8
6138A .....	1-10
6139A .....	1-12
6309A .....	1-7
7005A .....	1-4
7016A .....	1-8
7019A .....	1-2
8800C .....	1-4